



LIGHTWEIGHT EXTERNAL MOULDING

Installation Guide

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NuTex Coatings

ARCHITECTURAL LIGHTWEIGHT MOULDING

INSTALLATION GUIDE

- Mouldings should be stored flat
- Ensure surface/substrate is dry and free of dust particles
- Climate conditions can affect the adhesive and curing time
- Installation is recommended between 5° and 35° C
- Run a string line at the lower edge where the moulding will be installed
- Apply illbruck PU033 adhesive along the back of the moulding as per the image 1

Important: Wait for the adhesive to become tacky/stringy which can take a few minutes depending on the temperature

- Put the moulds in place on the wall and hold until the adhesive sets (this can take up to approx. 10 minutes also depending on the temperature)
- Use Sealant to fill the gaps at the top and bottom and then smooth out with your finger (these products are non-solvent and can be painted), as per image 2 below;
 - Tremfil 101 is better for filling gaps that are visible (dries clear)
 - Dymonic FC Grey can be used for filling gaps that are not visible

Optional: use NuPatch to fill in the joins or add grit to the sealant so the gaps don't appear smooth when painted

- Paint either prior to installation or within 7 days of installation with two coats of quality exterior paint to protect the moulding
- Expansion can occur if mouldings are left out in direct sunlight and not paint



Image 1

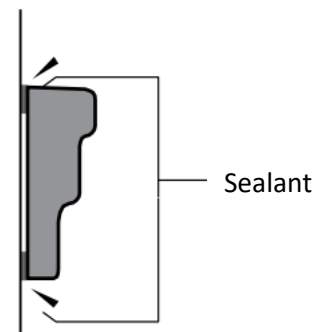


Image 2



EPS CORE

**HARD
ACRYLIC
TEXTURE
COATING**

**PAINTED
FINISH**

