

Preparation and Coating Specification

Substrate: Pre-Cast Concrete Panel (SS025-01)

Step 1 - Clean (Bond Breakers)

Check for the presence of Release Agents and Bond Breakers by simply splashing water onto the substrate, if water beads on the surface then total removal is mandatory.

Step 2 - Prime



NUTEX NuPRIME Water Based Primer may be applied by roller, conventional or airless spray. A brush is required to cut in around edges and obstacles.

Step 3 - Texture Coating (OPTIONAL)



Apply a coat of MABLETEX Texture using a trowel and finishing with a plastic red float (Commencing from the top of the working area and moving down to the bottom).

Step 4 - The Protective Coat



NuSHIELD Membrane Paint is to be applied by a brush and roller (Commencing from the top of the working area and moving down to the bottom).

We recommend that you brush and roll at the same time (keeping a wet edge) to avoid picture framing. Minimum of two coats are required.

STEP 2

STEP 3

STEP 4



CEMENT BASED PRODUCTS	DATA SHT No.	COVERAGE (ONE COAT)	OTHER
MARBLETEX-DRY Texture	PDS200-01	8-10 m ²	Thickness of 1-2mm
ACRYLIC BASED PRODUCTS			
NuPRIME	PDS401-01	75-85 m ²	4 Hours - In Dry Conditions
MARBLETEX-WET Texture	PDS201-01	12-15 m ²	Thickness of 1-2mm
NuSHIELD Membrane Paint	PDS400-01	75-85 m ²	4 Hours - In Dry Conditions

SUBSTRATE

Concrete substrates need to be fully cured for a minimum of 28 days before coating as per AS 2311 Painting of Buildings (Current Edition). Off Form Concrete should be installed as per AS3610 Control of Concrete Surface Formwork (current edition) and AS 3850.2 Tilt Up Concrete & Pre Cast Elements for use in Buildings (current edition).

SUBSTRATE PREPARATION REMOVE CONTAMINANTS

Remove grease, form oils and release agents. Treat mould or moss with a suitable mould treatment. Remove shiny surfaces by mechanical abrasion. Embedded steel fragments should be removed (and the surface made flush with NuPatch or similar).

CLEAN

Clean the surface thoroughly by water blasting or detergent cleaning, where a commercial cleaner is added to hot or cold water and surface is washed / scrubbed thoroughly with a stiff bristle broom and then rinsed clean with fresh water. This may need to be repeated on extremely dirty surfaces to ensure removal. Ensure that the surface is dry, clean and free from dust. Check for the presence of Release Agents and Bond Breakers by simply splashing water onto the substrate, if water beads on the surface then total removal is mandatory. Where doubt exists always refer to the manufacturer of the Release Agent or Bond Breaker on their recommended practice of removal.

CHECK MOISTURE

Ensure concrete moisture content is less than 12% as measured with a standard moisture meter. The coastal area is considered a marine environment and as such salt potentially can shorten the life of the coating systems. Care needs to be taken to wash down all areas twice. Once to remove surface contaminants, and raise salts to the surface and then secondly to remove these salts. Due to the locality, Weather conditions and lag time between application of the coating system it may require the need to wash again, between coats.

TEMPERATURE

The temperature of the substrate should not be below 5°C or over 35°C. To avoid high surface temperatures, it is advised to shade the area during the period of application.

IMPORTANCE OF THOROUGH DRYING

Check the products table (on page 1) carefully to make sure that any acrylic materials being applied over cement based dry powders have had adequate drying time (min. 10 days). The dry powders in our range contain cement and could take up to 28 days to be fully cured. It is the responsibility of the builder and/or contractor to ensure that each surface is thoroughly dry before the acrylic coat is applied.

Nutex Coatings recommend that professional contractors use a moisture meter to determine the degree of dryness. We consider dry conditions (suitable dry) to be consistent with readings of less than 12%. Should a coating be applied on a substrate or surface that has not sufficiently dried, a white bleaching, blistering and/or cracking on the surface may occur in the weeks after application as moisture evaporates out of the system.

WARRANTY

When this particular substrate finishing system is applied as above with all the nominated products, as described in this document, NuTex Coatings will provide a material only replacement warranty caused by any defect in manufacture of its products.

Nutex Coatings provides a 10 year warranty for defective product only (product replacement only) against this substrate system, providing the components are of the quality specified and are applied strictly according to the guidelines laid down in this Manual. This manual must be read and understood before applying NuTex products onto this particular substrate.

Nutex Coatings cannot be held responsible, and hence no warranty applies, if the system or its components are not applied according to the guidelines.

As advised above, insufficient or inadequate construction of expansion joints could lead to cracking of the system. Placing of control/expansion joints is the responsibility of the Builder/Engineer/Architect.

Nutex Coatings provide important framework and information platforms within the NUTEX COATINGS Render Finishing system guidelines. Failure to follow our specifications may result in system failure and loss of warranty.

Minimum Requirements: (to commence potential failure investigation)

- Application Dates
- Product Batch Numbers
- Quantities must be recorded and supplied as a minimum to commence potential product failure investigation.

LIMITATIONS

The liability of Nutex Coatings Pty Ltd for any loss, damage or other expenses (whether incurred directly or indirectly) in connection with use of this system is limited to;

- Nutex Coatings renders / textures composition recommendation, including but not limited to, prevailing weather conditions and Protection of finished work.
- Nutex Coatings provides no warranty, expressed or implied, against damage due to movement of the substrate or structure.

Whilst Nutex Coatings takes every care to ensure that any impurities in the Product are eliminated at the time of manufacture, components of the product are natural materials including sands or mineral earths which may occasionally result in minor visual blemishes, Nutex Coatings shall not be liable for any such blemishes.

DISCLAIMER

The information and recommendations contained herein are based on tests and data believed to be reliable and are issued for your guidance. However we cannot accept any responsibility for the results as the use and application of the product is beyond our control. Whilst every effort has been made to ensure that the information in this document is correct at the time of printing, Nutex Coatings Pty Ltd reserves the right to change the specifications of all products referred to in this document.

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